

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
3 March 2005 (03.03.2005)

PCT

(10) International Publication Number
WO 2005/019181 A1

(51) International Patent Classification⁷: **C07D 225/02**,
313/00, C07C 13/02, A61K 31/365, 31/395

(21) International Application Number:
PCT/US2004/009211

(22) International Filing Date: 25 March 2004 (25.03.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/496,165 19 August 2003 (19.08.2003) US

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(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,
ZW.

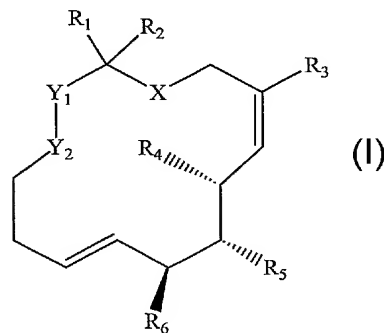
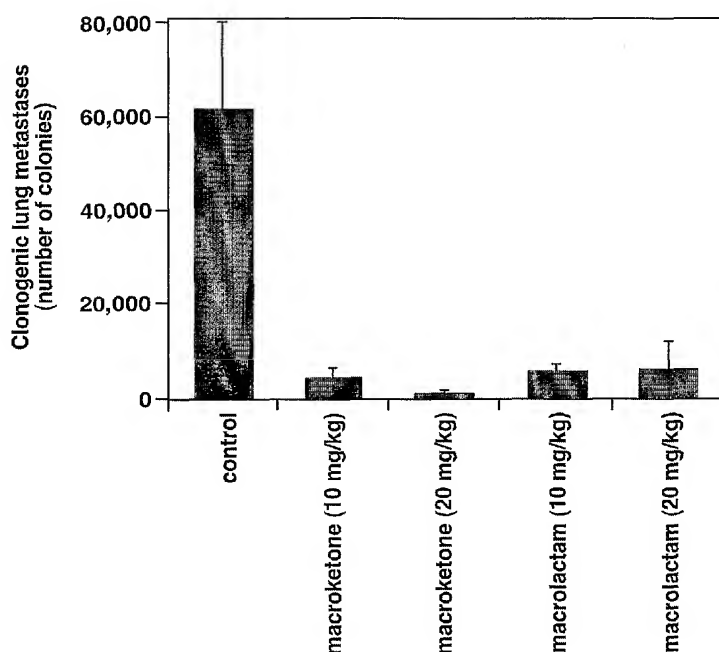
(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),
Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), Euro-
pean (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR,
GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK,
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
ML, MR, NE, SN, TD, TG).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.

(54) Title: MIGRASTATIN ANALOG CELL MIGRATION INHIBITORS



(57) Abstract: The invention relates to compositions and methods useful for inhibiting cell migration. These compositions and methods can be used to inhibit metastasis of tumor cells in mammals. The compositions are characterized by comprising a compound of formula I.

MIGRASTATIN ANALOGS CELL MIGRATION INHIBITORS

Government Funding

The invention described in this application was made with funds from the
5 National Institute of Health, Grant Number GM056904. The United States
government has certain rights in the invention.

Field of the Invention

The invention relates to novel compositions and methods for inhibiting cell
migration. Such compositions and methods can be used for treating and preventing
10 metastasis *in vivo*.

Background of the Invention

Malignant cancer tumors shed cells which migrate to new tissues and create
secondary tumors; a benign tumor does not generate secondary tumors. The process
of generating secondary tumors is called metastasis and is a complex process in
15 which tumor cells colonize sites distant from the primary tumor. Tumor metastasis
remains the major cause of morbidity and death for patients with cancer. One of the
greatest challenges in cancer research is to understand the basis of metastasis, i.e.,
what controls the spread of tumor cells through the blood and lymphatic systems
and what allows tumor cells to populate and flourish in new locations.

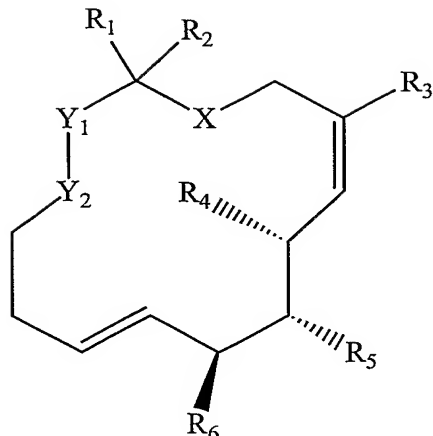
20 While surgery and chemotherapy are routinely used for treating cancer, such
treatments typically involve removal or ablation of significant tissue giving rise to
undesirable side effects. Moreover, the surgeon is rarely certain that all malignant
tissues are removed. Hence, new compositions and methods for halting the spread,
or metastasis of cancer cells are needed.

25

Summary of the Invention

The present invention provides compounds that act as potent inhibitors of
cell migration and can be used for treating and preventing metastasis *in vivo*.

30 Accordingly there is provided a compound of the invention, which is a
compound of formula I:



wherein:

- X is CH, N, NH or O;
- 5 R₁ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;
- R₂ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;
- R₃ is H or lower alkyl;
- R₄ is H or lower alkyl;
- R₅ is OH;
- 10 R₆ is alkoxy;
- Y₁ and Y₂ are separately -CH₂- or Y₁ and Y₂ together form -C=C-;
- or a pharmaceutically acceptable salt thereof.

The invention also provides a pharmaceutical composition comprising a compound of formula I, or a pharmaceutically acceptable salt thereof, in combination with a pharmaceutically acceptable diluent or carrier. The invention also provides a pharmaceutical composition comprising a combination of compounds, each of formula I, or pharmaceutically acceptable salts thereof, in combination with a pharmaceutically acceptable diluent or carrier.

The invention further provides a method for inhibiting migration of mammalian cells either in vitro or in vivo, such as a human, comprising contacting the mammalian cells with an effective amount of a compound of formula I, or a pharmaceutically acceptable salt thereof.

Additionally, the invention provides a therapeutic method for preventing or treating metastasis in a mammal, such as a human, comprising administering to a mammal in need of such therapy, an effective amount of a compound of formula I, or a pharmaceutically acceptable salt thereof.

5 The invention provides a compound of formula I for use in medical therapy (e.g. for use in treating or preventing metastatic cancer), as well as the use of a compound of formula I for the manufacture of a medicament useful for the treatment of metastatic cancer in a mammal, such as a human.

10 The invention also provides processes and intermediates disclosed herein that are useful for preparing compounds of formula (I) or salts thereof.

Brief Description of the Figures

FIG. 1 illustrates that treatment of mice with compounds of the invention almost completely blocked 4T1 tumor lung metastasis. 4T1 tumor cells (10^5) were
15 injected subcutaneously into the abdominal mammary gland using 0.1 ml of a single-cell suspension. Macroketone (14) or macrolactam (13) at 10 mg/kg or 20 mg/kg was given i.p. on Day 7 when the tumor size was about 5 mm in diameter, and every day until Day 25. On Day 28, the mice were sacrificed. Each group was comprised of five mice. Lung metastasis was measured by the 6-thioguanine
20 clonogenic assay. The mean and standard deviation are presented in the figure. As shown, the compounds substantially reduced metastasis of tumor cells.

Detailed Description of the Invention

25 The following definitions are used, unless otherwise described: halo is fluoro, chloro, bromo, or iodo. Alkyl, alkoxy, alkenyl, alkynyl, etc. denote both straight and branched groups; but reference to an individual radical such as "propyl" embraces only the straight chain radical, a branched chain isomer such as "isopropyl" being specifically referred to.

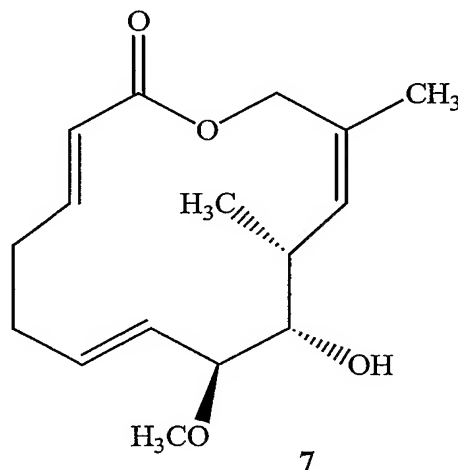
30 It will be appreciated by those skilled in the art that compounds of the invention having a chiral center may exist in and be isolated in optically active and racemic forms. Some compounds may exhibit polymorphism. It is to be

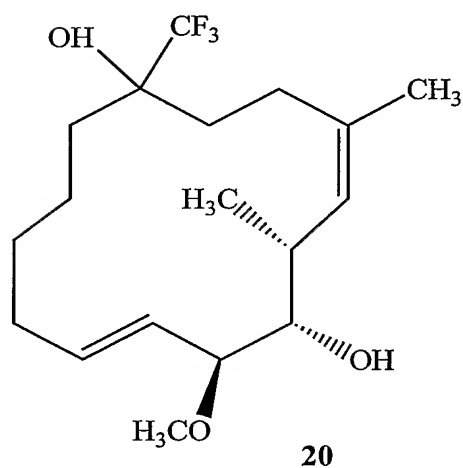
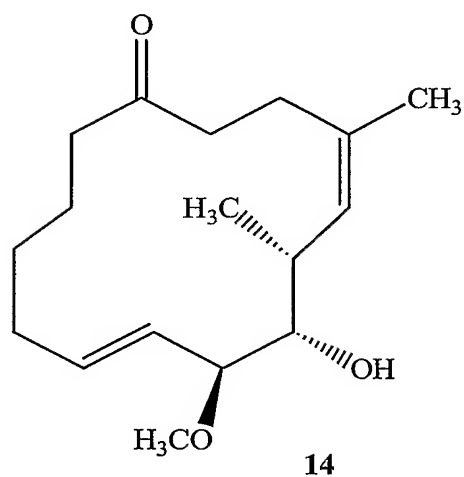
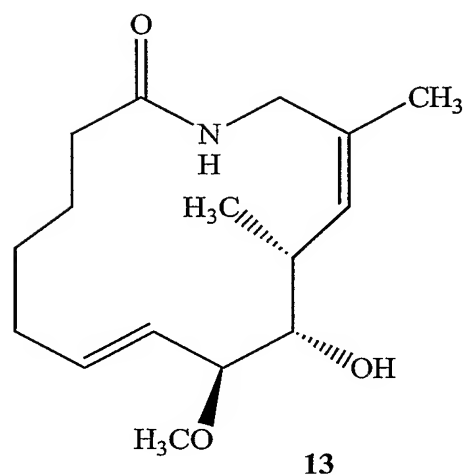
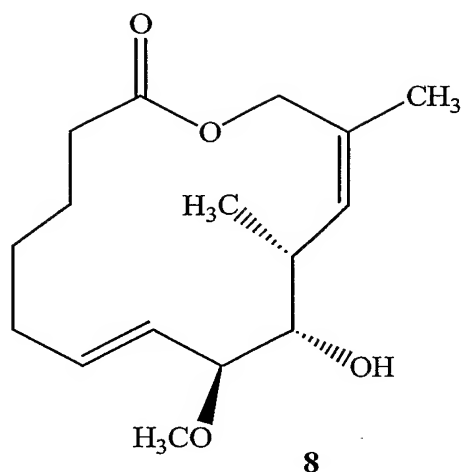
understood that the present invention encompasses any racemic, optically-active, polymorphic, or stereoisomeric form, or mixtures thereof, of a compound of the invention, which possess the useful properties described herein, it being well known in the art how to prepare optically active forms (for example, by resolution of the racemic form by recrystallization techniques, by synthesis from optically-active starting materials, by chiral synthesis, or by chromatographic separation using a chiral stationary phase) and how to determine the cell migration inhibitory activity of such forms using the standard tests described herein, or using other similar tests which are well known in the art.

Specific and preferred values listed below for radicals, substituents, and ranges, are for illustration only; they do not exclude other defined values or other values within defined ranges for the radicals and substituents.

Specifically, (C₁-C₆)alkyl can be methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, pentyl, 3-pentyl, or hexyl; (C₃-C₆)cycloalkyl can be cyclopropyl, cyclobutyl, cyclopentyl, or cyclohexyl; (C₃-C₆)cycloalkyl(C₁-C₆)alkyl can be cyclopropylmethyl, cyclobutylmethyl, cyclopentylmethyl, cyclohexylmethyl, 2-cyclopropylethyl, 2-cyclobutylethyl, 2-cyclopentylethyl, or 2-cyclohexylethyl; (C₁-C₆)alkoxy can be methoxy, ethoxy, propoxy, isopropoxy, butoxy, iso-butoxy, sec-butoxy, pentoxy, 3-pentoxy, or hexyloxy.

A preferred group of compounds are compounds of formula I having the following structures, or pharmaceutically acceptable salts thereof.





Procedures available in the art can be used for synthesizing the compounds
 5 of the invention. For example, the compounds of the invention can be made as
 described in Njardarson et al., J. Am. Chem. Soc. 2004, 126, 1038-1040.
 Further details on synthesizing organic compounds can be found in the art, for
 example, in Greene, T.W.; Wutz, P.G.M. "Protecting Groups In Organic Synthesis"
 second edition, 1991, New York, John Wiley & sons, Inc. The Examples provided
 10 herein further illustrate synthetic procedures for the compounds of formula I.

In cases where compounds are sufficiently basic or acidic to form stable
 nontoxic acid or base salts, administration of the compounds as salts may be
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appropriate. Examples of pharmaceutically acceptable salts are organic acid addition salts formed with acids which form a physiological acceptable anion, for example, tosylate, methanesulfonate, acetate, citrate, malonate, tartarate, succinate, benzoate, ascorbate, a-ketoglutarate, and a-glycerophosphate. Suitable inorganic salts may also be formed, including hydrochloride, sulfate, nitrate, bicarbonate, and carbonate salts.

Pharmaceutically acceptable salts may be obtained using standard procedures well known in the art, for example, by reacting a sufficiently basic compound such as an amine with a suitable acid affording a physiologically acceptable anion. Alkali metal (for example, sodium, potassium or lithium) or alkaline earth metal (for example calcium) salts of carboxylic acids can also be made.

The compounds of formula I can be formulated as pharmaceutical compositions and administered to a mammalian host, such as a human patient in a variety of forms adapted to the chosen route of administration, i.e., orally or parenterally, by intravenous, intramuscular, topical or subcutaneous routes.

Thus, the present compounds may be systemically administered, e.g., orally, in combination with a pharmaceutically acceptable vehicle such as an inert diluent or an assimilable edible carrier. They may be enclosed in hard or soft shell gelatin capsules, may be compressed into tablets, or may be incorporated directly with the food of the patient's diet. For oral therapeutic administration, the active compound may be combined with one or more excipients and used in the form of ingestible tablets, buccal tablets, troches, capsules, elixirs, suspensions, syrups, wafers, and the like. Such compositions and preparations should contain at least 0.1% of active compound. The percentage of the compositions and preparations may, of course, be varied and may conveniently be between about 2 to about 60% of the weight of a given unit dosage form. The amount of active compound in such therapeutically useful compositions is such that an effective dosage level will be obtained.

The tablets, troches, pills, capsules, and the like may also contain the following: binders such as gum tragacanth, acacia, corn starch or gelatin; excipients such as dicalcium phosphate; a disintegrating agent such as corn starch, potato starch, alginic acid

and the like; a lubricant such as magnesium stearate; and a sweetening agent such as sucrose, fructose, lactose or aspartame or a flavoring agent such as peppermint, oil of wintergreen, or cherry flavoring may be added. When the unit dosage form is a capsule, it may contain, in addition to materials of the above type, a liquid carrier, such as a vegetable oil or a polyethylene glycol. Various other materials may be present as coatings or to otherwise modify the physical form of the solid unit dosage form. For instance, tablets, pills, or capsules may be coated with gelatin, wax, shellac or sugar and the like. A syrup or elixir may contain the active compound, sucrose or fructose as a sweetening agent, methyl and propylparabens as preservatives, a dye and flavoring such as cherry or orange flavor. Of course, any material used in preparing any unit dosage form should be pharmaceutically acceptable and substantially non-toxic in the amounts employed. In addition, the active compound may be incorporated into sustained-release preparations and devices.

The active compound may also be administered intravenously or intraperitoneally by infusion or injection. Solutions of the active compound or its salts can be prepared in water, optionally mixed with a nontoxic surfactant. Dispersions can also be prepared in glycerol, liquid polyethylene glycols, triacetin, and mixtures thereof and in oils. Under ordinary conditions of storage and use, these preparations contain a preservative to prevent the growth of microorganisms.

The pharmaceutical dosage forms suitable for injection or infusion can include sterile aqueous solutions or dispersions or sterile powders comprising the active ingredient which are adapted for the extemporaneous preparation of sterile injectable or infusible solutions or dispersions, optionally encapsulated in liposomes. In all cases, the ultimate dosage form should be sterile, fluid and stable under the conditions of manufacture and storage. The liquid carrier or vehicle can be a solvent or liquid dispersion medium comprising, for example, water, ethanol, a polyol (for example, glycerol, propylene glycol, liquid polyethylene glycols, and the like), vegetable oils, nontoxic glyceryl esters, and suitable mixtures thereof. The proper fluidity can be maintained, for example, by the formation of liposomes, by the maintenance of the required particle size in the case of dispersions or by the use of surfactants. The prevention of the action of microorganisms can be brought about by various antibacterial

and antifungal agents, for example, parabens, chlorobutanol, phenol, sorbic acid, thimerosal, and the like. In many cases, it will be preferable to include isotonic agents, for example, sugars, buffers or sodium chloride. Prolonged absorption of the injectable compositions can be brought about by the use in the compositions of agents delaying absorption, for example, aluminum monostearate and gelatin.

Sterile injectable solutions are prepared by incorporating the active compound in the required amount in the appropriate solvent with several of the other ingredients enumerated above, as required, followed by filter sterilization. In the case of sterile powders for the preparation of sterile injectable solutions, the preferred methods of preparation are vacuum drying and the freeze drying techniques, which yield a powder of the active ingredient plus any additional desired ingredient present in the previously sterile-filtered solutions.

For topical administration, the present compounds may be applied in pure form, i.e., when they are liquids. However, it will generally be desirable to administer them to the skin as compositions or formulations, in combination with a dermatologically acceptable carrier, which may be a solid or a liquid.

Useful solid carriers include finely divided solids such as talc, clay, microcrystalline cellulose, silica, alumina and the like. Useful liquid carriers include water, alcohols or glycols or water-alcohol/glycol blends, in which the present compounds can be dissolved or dispersed at effective levels, optionally with the aid of non-toxic surfactants. Adjuvants such as fragrances and additional antimicrobial agents can be added to optimize the properties for a given use. The resultant liquid compositions can be applied from absorbent pads, used to impregnate bandages and other dressings, or sprayed onto the affected area using pump-type or aerosol sprayers.

Thickeners such as synthetic polymers, fatty acids, fatty acid salts and esters, fatty alcohols, modified celluloses or modified mineral materials can also be employed with liquid carriers to form spreadable pastes, gels, ointments, soaps, and the like, for application directly to the skin of the user.

Examples of useful dermatological compositions which can be used to deliver the compounds of formula I to the skin are known to the art; for example, see Jacquet et al.

(U.S. Pat. No. 4,608,392), Geria (U.S. Pat. No. 4,992,478), Smith et al. (U.S. Pat. No. 4,559,157) and Wortzman (U.S. Pat. No. 4,820,508).

Useful dosages of the compounds of formula I can be determined by comparing their *in vitro* activity, and *in vivo* activity in animal models. Methods for the extrapolation of effective dosages in mice, and other animals, to humans are known to the art; for example, see U.S. Pat. No. 4,938,949.

Generally, the concentration of the compound(s) of formula I in a liquid composition, such as a lotion, will be from about 0.01-25 wt-%, preferably from about 0.1-10 wt-%. The concentration in a semi-solid or solid composition such as a gel or a powder will be about 0.01-10 wt-%, preferably about 0.1-5 wt-%.

The amount of the compound, or an active salt or derivative thereof, required for use in treatment will vary not only with the particular salt selected but also with the route of administration, the nature of the condition being treated and the age and condition of the patient and will be ultimately at the discretion of the attendant physician or clinician.

In general, however, a suitable dose will be in the range of from about 1.0 to about 200 mg/kg, e.g., from about 2.0 to about 100 mg/kg of body weight per day, such as about 3.0 to about 50 mg per kilogram body weight of the recipient per day, preferably in the range of about 5 to 20 mg/kg/day. Alternatively, the compositions can be administered five times a week on five consecutive days with a two day rest, or four times a week on four consecutive days with a three day rest, or every other day.

The compound is conveniently administered in unit dosage form; for example, containing 45 to 3000 mg, conveniently 90 to 2250 mg, most conveniently, 450 to 1500 mg of active ingredient per unit dosage form.

Ideally, the active ingredient should be administered to achieve peak plasma concentrations of the active compound of from about 0.5 nM to about 10 μ M, preferably, about 1 nM to 1 μ M, most preferably, about 10 nM to about 0.5 μ M. This may be achieved, for example, by the intravenous injection of a 0.05 to 5% solution of the active ingredient, optionally in saline, or orally administered as a bolus containing about 20-2000 mg of the active ingredient. Desirable blood levels may be maintained by continuous infusion to provide about 0.2 to 1.0 mg/kg/hr or by intermittent infusions containing about 0.4 to 20 mg/kg of the active ingredient(s).

The desired dose may conveniently be presented in a single dose or as divided doses administered at appropriate intervals, for example, as two, three, four or more sub-doses per day. The sub-dose itself may be further divided, e.g., into a number of discrete loosely spaced administrations; such as multiple inhalations from an insufflator or by application of a plurality of drops into the eye.

The ability of a compound of the invention to act as an inhibitor of cell migration or metastasis may be determined using pharmacological models that are well known to the art, or using the wound healing, chamber cell migration assay or tumor metastasis assays described below.

The Wound-Healing Assay involves observing whether confluent cells can migrate across a scrape or wound in the cell layer. For example, tumor cells can be plated in standard media containing 10% fetal bovine serum (FBS). After the cells grow to confluence, wounds are made in the confluent layer of cell using a sterile instrument such as a sterile pipette tip. The cells can be washed with Phosphate Buffered Saline (PBS) or other sterile solutions and then growth medium can be added that contains different concentrations of the compounds to be tested. After overnight incubation at 37°C, cells can be fixed and the plates can be photographed. Compounds that inhibit the migration of cells into the wound area at low concentrations are useful for inhibiting cell migration and treating metastatic cancer.

The Chamber Cell Migration Assay assesses whether cell can migrate through a filter having pores of known sizes. For example, cell migrations can be assayed with Boyden chambers having filters with about 8.0 μm pore size. Briefly, cells in serum-free medium are added to the first chamber and 500 μl of medium with 10% fetal bovine serum (FBS) is added to the second chamber. The chamber is incubated for about 6-8 hours at 37°C with different concentrations of chemical compounds in both of the two chambers. Cells in the first chamber are removed with a cotton swab, and cells in the other chamber or on the other side of the filter are fixed and stained. Photographs several random regions of the filter facing the second chamber are taken and the number of cells counted to calculate the average number of cells that had transmigrated.

Experimental results from these types of tests for representative compounds of the invention are shown in Tables 1 and 2. These results demonstrate that compounds of the

invention can inhibit cell migration at lower concentrations than currently available compounds, including migrastatin.

Moreover, the compounds of the invention can be tested in appropriate animal models. For example, the compounds of the invention can be tested in animals with
5 known tumors, or animals that have been injected with tumor cells into a localized area. The degree or number of secondary tumors that form over time is a measure of metastasis and the ability of the compounds to inhibit such metastasis can be evaluated relative to control animals that have the primary tumor but receive no test compounds.

Experimental results from this type of *in vivo* testing are shown in FIG. 1 and further
10 described in the Examples. These results demonstrate that the compounds of the invention substantially reduce or eliminate tumor metastasis.

Accordingly compounds of the invention are useful as therapeutic agents for inhibition of cell migration and treatment of metastatic cancer. Such cancers include but are not limited to, cancers involving the animal's head, neck, lung, mesothelioma,
15 mediastinum, esophagus, stomach, pancreas, hepatobiliary system, small intestine, colon, colorectal, rectum, anus, kidney, ureter, bladder, prostate, urethra, penis, testis, gynecological organs, ovaries, breast, endocrine system, skin, or central nervous system. Thus, for example, the cancer can be a breast cancer, a leukemia, a lung cancer, a colon cancer, a central nervous system cancer, a melanoma, an ovarian cancer, a renal cancer,
20 or a prostate cancer.

Additionally, compounds of the invention may be useful as pharmacological tools for the further investigation of the inhibition of cell migration.

The compounds of the invention can also be administered in combination with other therapeutic agents that are effective for treating or controlling the spread cancerous
25 cells or tumor cells.

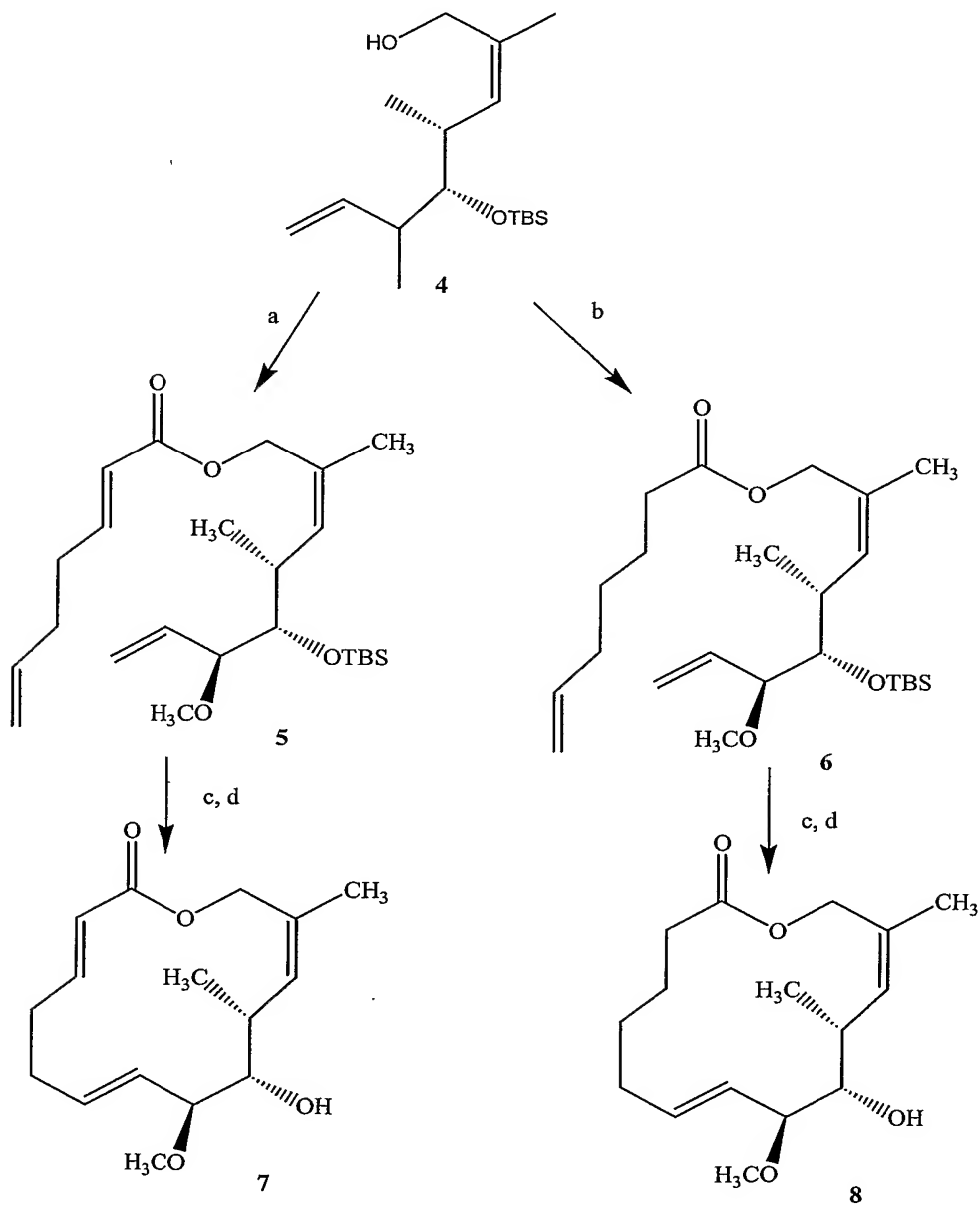
The invention will now be illustrated by the following non-limiting Examples.

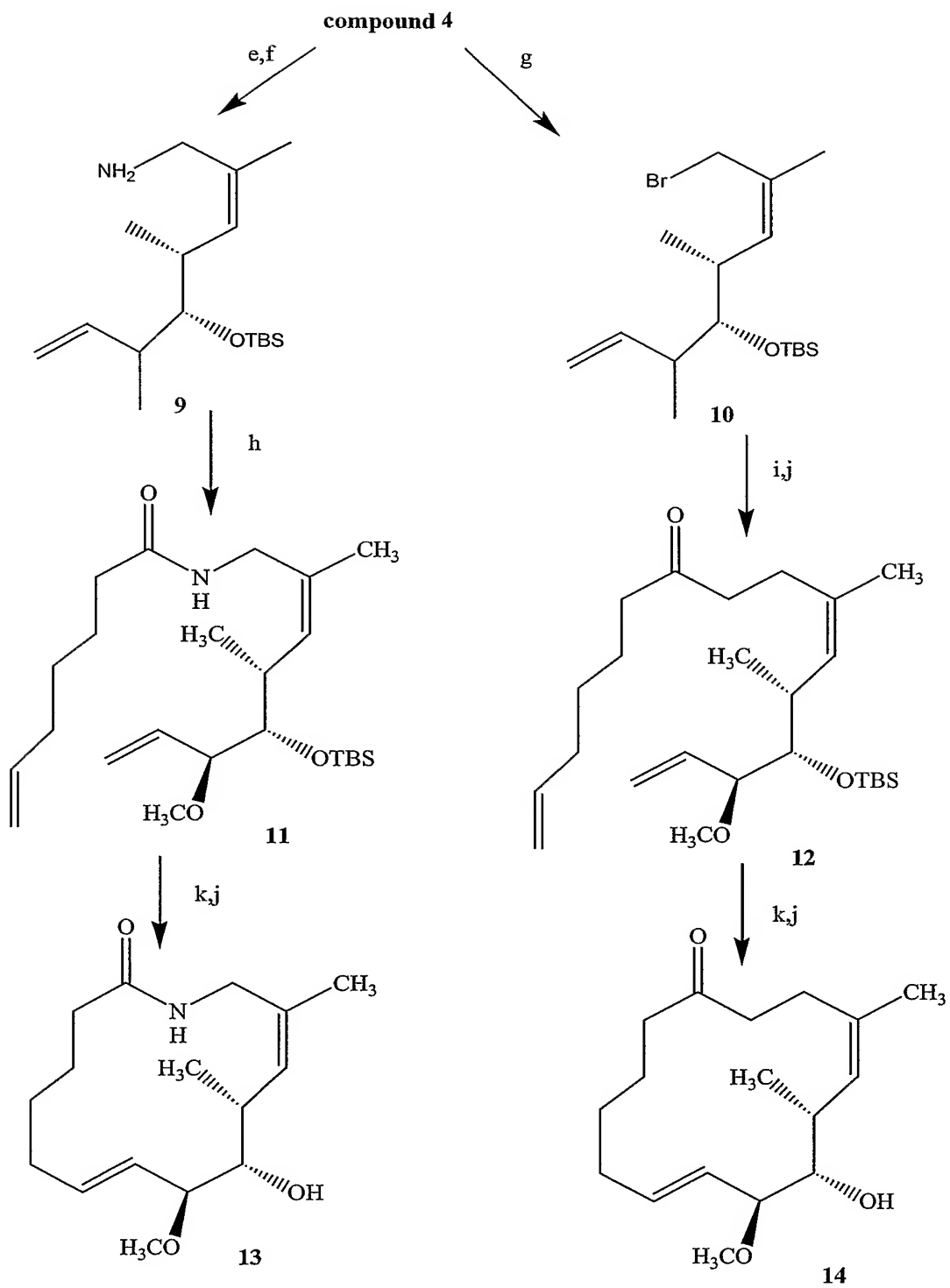
Example 1: Chemical Synthesis and Characterization

This Example describes the synthesis as well as the chemical and physical characterization of compounds.

5

Synthesis: Compounds of the invention can be synthesized as shown below.





The reagents and conditions employed were as follows: (a) Yamaguchi acylation (48%); (b) Et₃N, DMAP, 6-heptenoyl chloride (89%); (c) Grubbs catalyst, toluene and reflux (47 and 73%); (d) HF-pyridine, THF (78 and 90%); (e) diphenylphosphoryl azide (87%); (f) PPh₃, H₂O (90%); (g) CBr₄, PPh₃ (95%); (h) EDCI, 6-heptenoioc acid (70%); (i) 1-benzenesulfonyl-oct-7-en-one, DBU (75%); (j) Na/Hg (79%); (k) Grubbs catalyst, toluene, reflux (70 and 75%); (l) HF-pyridine, THF (90 and 95%).

Analytical Equipment: Optical rotations were measured on a JASCO DIP-370 digital polarimeter at rt. Concentration (*c*) in g/100 ml and solvent are given in parentheses.

Infrared spectra were obtained on a Perkin-Elmer 1600 FT-IR spectrophotometer neat or as a film in CHCl₃ (NaCl plates). Absorption bands are noted in cm⁻¹. ¹H- and ¹³C-NMR spectra were recorded on a Bruker AMX-400 MHz or a Bruker Advance DRX-500 MHz spectrometer in CDCl₃ (referenced to 7.26 ppm (d) for ¹H-NMR and 77.0 ppm for ¹³C-NMR). Coupling constants (*J*) (H,H) are given in Hz, spectral splitting patterns were designated as singlet (s), doublet (d), triplet (t), quadruplet (q), multiplet or more overlapping signals (m), apparent (app), broad signal (br). Low resolution mass spectra (ionspray, a variation of electrospray) were acquired on a Perkin-Elmer Sciex API 100 spectrometer. Samples were introduced by direct infusion. High resolution mass spectra (fast atom bombardment, FAB) were acquired on a Micromass 70-SE-4F spectrometer.

20

Migrastatin core 7: [α]_D +106.0° (*c* 0.50, CHCl₃); IR (CHCl₃) 3567, 2933, 2881, 1716, 1602, 1448, 1393, 1255, 1107, 1052; ¹H-NMR (500 MHz, CDCl₃) δ 6.81-6.75 (m, 1H), 5.73 (d, *J* = 15.9, 1H), 5.62-5.55 (m, 2H), 5.14 (dd, *J* = 15.2, 6.8, 1H), 4.72 (d, *J* = 15.6, 1H), 4.63 (d, *J* = 15.6, 1H), 3.42-3.38 (m, 2H), 3.28 (s, 3H), 3.03-2.97 (m, 1H), 2.69 (br s, 1H), 2.47-2.38 (m, 2H), 2.32-2.18 (m, 2H), 1.68 (s, 3H), 0.88 (d, *J* = 6.9, 3H); ¹³C-NMR (125 MHz, CDCl₃) δ 165.36, 149.52, 133.85, 129.79, 129.51, 127.50, 122.15, 84.62, 76.09, 65.40, 56.25, 32.20, 31.34, 29.99, 22.27, 12.66; MS (ESI) 303 [M+Na⁺]; HRMS (FAB) calcd. for C₁₆H₂₄O₄ [M+Na⁺] 303.1571, found 303.1572.

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2,3-Dihydro-migrastatin core 8: [α]_D +115.3° (*c* 1.00, CHCl₃); IR (CHCl₃) 3567, 3016, 2933, 2858, 1724, 1450, 1387, 1317, 1258, 1145, 1115, 979; ¹H-NMR (500 MHz, CDCl₃) δ 5.74-5.67 (m, 2H), 5.23 (dd, *J* = 15.7, 7.7, 1H), 4.54 (d, *J* = 13.1, 1H), 4.29 (d,

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$J = 13.1$, 1H), 3.46-3.39 (m, 2H), 3.30 (s, 3H), 2.82-2.77 (m, 1H), 2.44-2.39 (m, 1H), 2.26-2.15 (m, 2H), 2.03-1.97 (m, 1H), 1.74 (d, $J = 0.9$, 3H), 1.74-1.70 (m, 1H), 1.60-1.52 (m, 2H), 1.36-1.32 (m, 1H), 0.93 (d, $J = 6.9$, 3H); ^{13}C -NMR (125 MHz, CDCl_3) δ 173.69, 135.19, 134.39, 129.02, 127.14, 83.82, 75.91, 64.76, 56.34, 34.23, 32.06, 29.88, 27.20, 23.40, 23.27, 12.81; MS (ESI) 305 $[\text{M}+\text{Na}^+]$; HRMS (FAB) calcd. for $\text{C}_{16}\text{H}_{26}\text{O}_4$ $[\text{M}+\text{Na}^+]$ 305.1719, found 305.1729.

Migrastatin lactam 13: $[\alpha]_{\text{D}} +101.3^\circ$ (c 1.00, CHCl_3); IR (CHCl_3) 3566, 3444, 3021, 2936, 2828, 1658, 1504, 1478, 1398, 1229, 1088, 979; ^1H -NMR (500 MHz, CDCl_3) δ 5.79-5.73 (m, 1H), 5.66 (d, $J = 10.2$, 1H), 5.24 (dd, $J = 15.8$, 7.5, 1H), 5.12 (br s, 1H), 3.91 (dd, $J = 13.7$, 4.1, 1H), 3.50-3.46 (m, 2H), 3.34-3.30 (m, 1H), 3.31 (s, 3H), 2.89 (br s, 1H), 2.56-2.52 (m, 1H), 2.32-2.25 (m, 2H), 2.16-2.11 (m, 1H), 1.96-1.89 (m, 1H), 1.77 (d, $J = 1.1$, 3H), 1.73-1.51 (m, 3H), 1.37-1.32 (m, 1H), 0.94 (d, $J = 6.9$, 3H); ^{13}C -NMR (125 MHz, CDCl_3) δ 173.36, 135.52, 133.77, 129.89, 128.73, 83.21, 76.38, 56.45, 41.40, 35.95, 32.27, 29.86, 27.00, 24.82, 24.42, 13.03; MS (ESI) 304 $[\text{M}+\text{Na}^+]$; HRMS (FAB) calcd. for $\text{C}_{16}\text{H}_{27}\text{NO}_3$ $[\text{M}+\text{Na}^+]$ 304.1888, found 304.1889.

Migrastatin ketone (14): $[\alpha]_{\text{D}} +77.0^\circ$ (c 0.5, CHCl_3); IR (neat) 3566, 3022, 3015, 2975, 2937, 2879, 1700, 1448, 1384, 1237, 1109, 1085, 979 cm^{-1} ; ^1H -NMR (500 MHz, CDCl_3) δ 5.72 (ddd, $J = 15.0$, 8.5, 6.0, 1H), 5.37 (dd, $J = 10.0$, 0.9, 1H), 5.31 (dd, $J = 15.6$, 7.8, 1H), 3.47 (t, $J = 8.5$, 1H), 3.36 (dd, $J = 9.2$, 1.2, 1H), 3.31 (s, 3H), 2.78 (br s, 1H), 2.51-2.45 (m, 2H), 2.37-2.32 (m, 2H), 2.26-2.16 (m, 5H), 1.69 (d, $J = 1.3$, 3H), 1.69-1.59 (m, 2H), 1.53-1.50 (m, 2H), 0.95 (d, $J = 6.8$, 3H); ^{13}C -NMR (125 MHz, CDCl_3) δ 212.10, 135.23, 132.91, 130.26, 129.22, 83.69, 77.62, 56.45, 42.08, 40.67, 32.57, 30.33, 28.57, 27.01, 23.22, 23.14, 12.61; MS (ESI) 303 $[\text{M}+\text{Na}^+]$; HRMS (FAB) calcd. for $\text{C}_{17}\text{H}_{28}\text{O}_3\text{Na}$ $[\text{M}+\text{Na}^+]$ 303.1936, found 303.1938.

(R)-Isopropyl migrastatin (17): $[\alpha]_{\text{D}} +21.3^\circ$ (c 0.09, CHCl_3); IR (neat) 3499, 2967, 2926, 2866, 1729, 1453, 1383, 1257, 1111, 981 cm^{-1} ; ^1H -NMR (500 MHz, CDCl_3) δ 5.65 (dt, $J = 15.5$, 7.5, 1H), 5.58 (dd, $J = 10.7$, 1.3, 1H), 5.35 (dd, $J = 15.5$, 6.0, 1H), 4.87 (d, $J = 7.6$, 1H), 3.49 (dd, $J = 9.1$, 6.0, 1H), 3.34 (s, 3H), 3.27 (br d, $J = 8.8$, 1H), 3.13-

3.07 (m, 1H), 2.86, (br s, 1H), 2.34-2.15 (m, 4H), 2.06-1.99 (m, 1H), 1.76 (d, $J = 1.6$, 3H), 1.75-1.58 (m, 3H), 1.47-1.41 (m, 1H), 0.98 (d, $J = 7.0$, 3H), 0.93 (d, $J = 6.7$, 3H), 0.92 (d, $J = 6.7$, 3H); ^{13}C -NMR (125 MHz, CDCl_3) δ 172.50, 132.45, 132.08, 131.58, 128.26, 82.45, 80.74, 77.44, 33.00, 32.66, 31.76, 30.56, 25.57, 24.91, 22.44, 19.02, 18.96, 13.20; MS (ESI) 324 $[\text{M}+\text{Na}^+]$; HRMS (FAB) calcd. for $\text{C}_{19}\text{H}_{32}\text{O}_4\text{Na}$ $[\text{M}+\text{Na}^+]$ 347.2198, found 347.2196.

(S)-Isopropyl migrastatin (18): $[\alpha]_{\text{D}}^{25} +25.1^\circ$ (c 0.32, CHCl_3); IR (neat) 3479, 2967, 2926, 2876, 1724, 1448, 1373, 1257, 1237, 1091, 976 cm^{-1} ; ^1H -NMR (500 MHz, CDCl_3) δ 5.70 (ddd, $J = 15.4, 8.5, 5.3$, 1H), 5.33 (dd, $J = 10.0, 0.9$, 1H), 5.30 (d, $J = 7.0$, 1H) 5.19-5.13 (m, 1H), 3.40-3.30 (m, 2H), 3.28 (s, 3H), 2.99-2.96 (m, 1H), 2.76 (s, 1H), 2.36-2.24 (m, 2H), 2.20-2.08 (m, 2H), 1.99 (dt, $J = 7.0, 6.9$, 1H) 1.69 (d, $J = 1.3$, 3H), 1.62-1.52 (m, 4H), 0.94 (d, $J = 7.0$, 3H), 0.91 (d, $J = 6.6$, 3H), 0.86 (d, $J = 6.9$, 3H); ^{13}C -NMR (125 MHz, CDCl_3) δ 172.97, 135.94, 133.83, 130.09, 127.75, 86.47, 78.70, 55.98, 33.99, 32.80, 30.38, 29.82, 27.34, 22.57, 21.38, 19.09, 18.05, 15.20; MS (ESI) 324 $[\text{M}+\text{Na}^+]$; HRMS (FAB) calcd. for $\text{C}_{19}\text{H}_{32}\text{O}_4\text{Na}$ $[\text{M}+\text{Na}^+]$ 347.2198, found 347.2187.

Example 2: In Vitro Assay Procedures

The efficacy of the compounds of the invention for inhibiting cell migration was initially assessed using two procedures, a wound healing assay and a chamber cell migration assay.

Wound-Healing Assay. 4T1 mouse breast tumor cells in RPMI-1640 medium containing 10% fetal bovine serum (FBS) were seeded into wells of 24-multiwell plates (Becton-Dickinson). After cells grew to confluence, wounds were made with sterile pipette tips. Cells were washed with Phosphate Buffered Saline (PBS) and refreshed with growth medium containing different concentrations of chemical compounds. After overnight incubation at 37°C , cells were fixed and photographed.

Chamber Cell Migration Assay. Cell migrations were assayed with Boyden chambers [8.0 μm pore size, polyethylene terephthalate membrane, FALCON cell culture insert (Becton-Dickinson)]. Cells were trypsinized and counted. 300 μl of $5\text{--}10 \times 10^4$ cells in serum-free medium was added to the upper chamber and 500 μl of medium with 10% fetal bovine serum (FBS) was added to the lower chamber. Transwells were incubated for 6-8 hours at 37°C with different concentrations of chemical compounds in both upper and lower chambers. Cells on the inside of the transwell inserts were removed with a cotton swab, and cells on the underside of the insert were fixed and stained. Photographs of three random regions were taken and the number of cells was counted to calculate the average number of cells that had transmigrated.

Cell Proliferation Assay. 4×10^4 4T1 mouse breast tumor cells in RPMI-1640 medium containing 10% FBS were seeded into wells of 96-multiwell plates (Becton-Dickinson) in the presence or absence of chemical compounds and then incubated at 37°C for 48 hours. MTT kit (Cell Proliferation Kit I, Roche) (a colorimetric assay) was used to quantify cell proliferation and viability. The number of living cells, thus the total metabolic activity, directly correlated to the amount of purple formazan crystals formed (monitored by absorbance).

Example 3: Compounds of the Invention are Potent Cell Migration Inhibitors

This Example provides the results of cell migration assays performed as described above, illustrating that several of the compounds of the invention are more potent cell migration inhibitors than previously available compounds like migrastatin.

The results of a Chamber Cell Migration Assay for several compounds are provided in Table 1.

Table 1

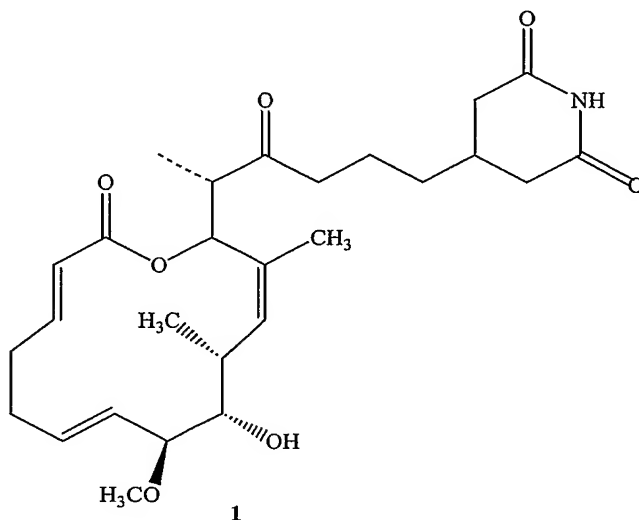
Compound	IC ₅₀ (4T1 tumor cells)
migrastatin (1)	29 μM
2,3-dihydro-migrastatin (2)	10 μM
2,3-dihydro- <i>N</i> -methyl-migrastatin (3)	7 μM

Compound	IC ₅₀ (4T1 tumor cells)
migrastatin core (7)	22 nM
2,3-dihydro-migrastatin core (8)	24 nM
macrolactam (13)	255 nM
macroketone (14)	100 nM
(<i>R</i>)-isopropyl-migrastatin (17)	146 μM
(<i>S</i>)-isopropyl-migrastatin (18)	227 μM
Macrocyclic CF ₃ -alcohol (20)	101 nM
epoxyquinol A	26 nM
evodiamine	315 nM

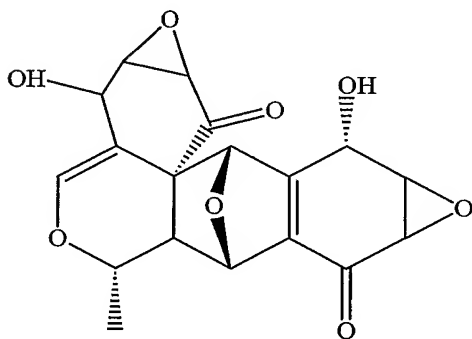
Average of three experiments. Each experiment consists of nine data points (nine different concentrations).

As shown in Table 1, some of the compounds of the invention are better cell migration inhibitors than several currently available tumor cell migration inhibitors, including migrastatin and evodiamine.

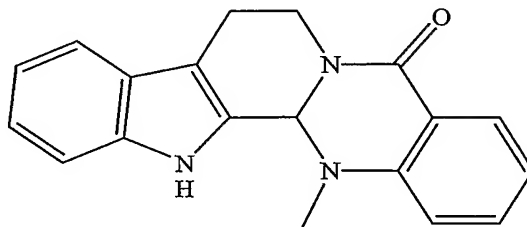
Migrastatin (1) is a known inhibitor of cell migration. Nakae et al., *J. Antibiot.* **2000**, 53, 1130; Nakae et al., *J. Antibiot.* **2000**, 53, 1228; Takemoto et al., *J. Antibiot.* **2001**, 54, 1104; Nakamura et al., *J. Antibiot.* **2002**, 55, 442; Woo et al. *J. Antibiot.* **2002**, 55, 141. The structure of migrastatin is provided below.



The effects on cell migration exhibited by the compounds of the invention were compared with those of two recently discovered natural products with potent anti-angiogenic properties, epoxyquinol A and evodiamine. Epoxyquinols A and B can be isolated as described in Kakeya et al., *J. Am. Chem. Soc.* **2002**, *124*, 3496; Kakeya et al., *J. Antibiot.* **2002**, *55*, 829. Epoxyquinols A and B can be synthesized as described in Shoji et al., *Angew. Chem., Int. Ed.* **2002**, *41*, 3192; Chaomin et al., *Org. Lett.* **2002**, *4*, 3267; Mehta, G.; Islam, K. *Tetrahedron Lett.* **2003**, *44*, 3569. Evodiamine is a potent anti-invasive and anti-metastatic agent: Ogasawara et al., *Biol. Pharm. Bull.* **2001**, *24*, 720; Ogasawara et al., *Biol. Pharm. Bull.* **2001**, *24*, 917; Ogasawara et al., *Biol. Pharm. Bull.* **2002**, *25*, 1491. Evodiamine is commercially available from Wako Pharmaceuticals. The structures of epoxyquinol A and evodiamine are provided below.



epoxyquinol A



evodiamine

The chamber cell migration assay described above was also conducted with HUVECs (human umbilical vein endothelial cells) and used for the evaluation of several of the most potent compounds, together with migrastatin as a reference. The IC_{50} values obtained from this study are listed in Table 2.

Table 2. Chamber Cell Migration Assay with Human Endothelial Cells (HUVECs)

compound	IC_{50} (HUVEC) ¹
migrastatin (1)	65 μ M
migrastatin core (7)	150 nM
2,3-dihydro-migrastatin core (8)	125 nM
macrolactam (13)	18 μ M

macroketone (14)	12 μ M
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¹ Average of three experiments. Each experiment consists of nine data points (nine different concentrations).

These results indicate that the compounds of the invention can inhibit cell migration *in vitro* at very low concentrations.

Example 4: Compounds of the Invention Inhibit Tumor Metastasis *In Vivo*

This Example illustrates that the compounds of the invention inhibit metastasis of breast tumors in mice.

Materials and Methods:

4T1 mouse breast tumor cells were employed for *in vivo* testing of the compounds of the invention. The 4T1 mouse breast tumor cell line was isolated from a single spontaneously arising mammary tumor from a BALB/BfC3H mouse (MMTV+). See, Miller, F.R., Miller, B.E., and Heppner, G.H. 1983. Characterization of metastatic heterogeneity among subpopulations of a single mouse mammary tumor: heterogeneity in phenotypic stability. *Invasion Metastasis* 33: 22-31. The 4T1 tumor closely mimics human breast cancer in its anatomical site, immunogenicity, growth characteristics, and metastatic properties. Pulaski, B.A., and Ostrand-Rosenberg, S. 1998. Reduction of established spontaneous mammary carcinoma metastases following immunotherapy with major histocompatibility complex class II and B7.1 cell-based tumor vaccines. *Cancer res* 58: 1486-1493. From the mammary gland, 4T1 tumor spontaneously metastasizes to a variety of target organs including the lung, bone, brain, and liver through primarily a hematogenous rout. Aslakson, C.J., and Miller, F.R. 1992. Selective events in the metastatic process defined by analysis of the sequential dissemination of subpopulations of a mouse mammary tumor. *Cancer Research* 52; 1399-1405.

To assess the efficacy of therapeutic application of the compounds of the invention in the 4T1 murine mammary carcinoma models, macroketone (14) and macrolactam (13) were administered to BALB/c mice carrying the 4T1 tumors.

Female BALB/c mice (6-8 week old) were purchased from the Jackson Laboratory (Bar Harbor, Maine). All mice were housed at the Weill Medical College of Cornell University Animal Facilities in accordance with the Principles of Animal Care. 4T1 tumor cells (1×10^5) were injected subcutaneously into the abdominal mammary gland area of mice using 0.1 ml of a single-cell suspension in phosphate buffered saline (PBS) on Day 0. The dosage of tumor implantation was empirically determined to give rise to tumor of about 10 mm in diameter in untreated wild type mice within 21-23 days. On Day 7, when the tumors averaged about 4-5 mm in diameter, test compounds or control PBS saline were given every day by intraperitoneal injection at 10 mg/kg or 20 mg/kg per mouse until Day 25. On Day 28, the mice were sacrificed. This dosage regiment employed of the compounds was well tolerated with no signs of overt toxicity. Every group included five mice.

Primary tumors were measured using electronic calipers on the day when the mice were sacrificed. Tumor size was the square root of the product of two perpendicular diameters. Numbers of metastatic 4T1 cells in lung were determined by the clonogenic assay as described in Pulaski, B.A., and Ostrand-Rosenberg, S. 1998. Reduction of established spontaneous mammary carcinoma metastases following immunotherapy with major histocompatibility complex class II and B7.1 cell-based tumor vaccines. *Cancer res* 58: 1486-1493. In brief, lungs were removed from each mouse on Day 28, finely minced and digested in 5 ml of enzyme cocktail containing 1xPBS and 1 mg/ml collagenase type IV for 2 hours at 37°C on a platform rocker. After incubation, samples were filtered through 70 µM nylon cell strainers and washed twice with PBS. Resulting cells were suspended and plated serially diluted in 10 cm tissue culture dishes in medium RPMI1640 containing 60 µM thioguanine for clonogenic growth. 6-Thioguanine-resistant tumor cells formed foci after 14 days, at which time they were fixed with methanol and stained with 0.03% methylene blue for counting.

The results are provided in FIG. 1. The compounds had only a small, rather insignificant effect on tumor size. However, as illustrated in FIG. 1, both the macroketone (14) and the macrolactam (13) substantially reduced the number of metastatic tumors. In particular, in the control group (daily PBS injection), there were 61300 ± 18900 colonies. In the group treated with 10 mg/kg of macroketone, there were

3875 \pm 2525 colonies (~94% inhibition of lung metastasis). In the group treated with 20 mg/kg of macroketone, there were 650 \pm 575 colonies (~99% inhibition of lung metastasis). In the group treated with 10 mg/kg of macrolactam, there were 5333 \pm 1778 colonies (~91% inhibition of lung metastasis). In the group treated with 20 mg/kg of macrolactam, there were 5675 \pm 6263 colonies (~91% inhibition of lung metastasis).

These results demonstrate that the compounds of the invention are highly effective inhibitors of metastasis.

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All patents and publications referenced or mentioned herein are indicative of the levels of skill of those skilled in the art to which the invention pertains, and each such referenced patent or publication is hereby incorporated by reference to the same extent as if it had been incorporated by reference in its entirety individually or set forth herein in its
20 entirety. Applicants reserve the right to physically incorporate into this specification any and all materials and information from any such cited patents or publications.

The specific methods and compositions described herein are representative of preferred embodiments and are exemplary and not intended as limitations on the scope of the invention. Other objects, aspects, and embodiments will occur to those skilled in the
25 art upon consideration of this specification, and are encompassed within the spirit of the invention as defined by the scope of the claims. It will be readily apparent to one skilled in the art that varying substitutions and modifications may be made to the invention disclosed herein without departing from the scope and spirit of the invention. The

invention illustratively described herein suitably may be practiced in the absence of any element or elements, or limitation or limitations, which is not specifically disclosed herein as essential. The methods and processes illustratively described herein suitably may be practiced in differing orders of steps, and that they are not necessarily restricted to the orders of steps indicated herein or in the claims. As used herein and in the appended claims, the singular forms “a,” “an,” and “the” include plural reference unless the context clearly dictates otherwise. Thus, for example, a reference to “a host cell” includes a plurality (for example, a culture or population) of such host cells, and so forth. Under no circumstances may the patent be interpreted to be limited to the specific examples or embodiments or methods specifically disclosed herein. Under no circumstances may the patent be interpreted to be limited by any statement made by any Examiner or any other official or employee of the Patent and Trademark Office unless such statement is specifically and without qualification or reservation expressly adopted in a responsive writing by Applicants.

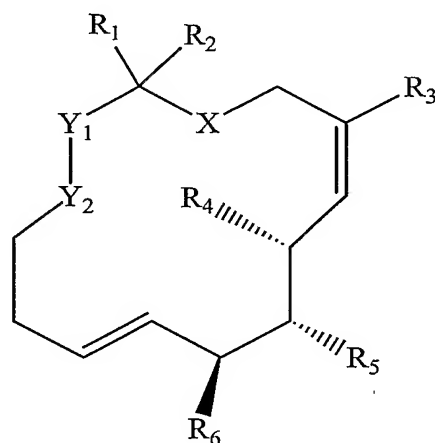
The terms and expressions that have been employed are used as terms of description and not of limitation, and there is no intent in the use of such terms and expressions to exclude any equivalent of the features shown and described or portions thereof, but it is recognized that various modifications are possible within the scope of the invention as claimed. Thus, it will be understood that although the present invention has been specifically disclosed by preferred embodiments and optional features, modification and variation of the concepts herein disclosed may be resorted to by those skilled in the art, and that such modifications and variations are considered to be within the scope of this invention as defined by the appended claims.

The invention has been described broadly and generically herein. Each of the narrower species and subgeneric groupings falling within the generic disclosure also form part of the invention. This includes the generic description of the invention with a proviso or negative limitation removing any subject matter from the genus, regardless of whether or not the excised material is specifically recited herein.

Other embodiments are within the following claims. In addition, where features or aspects of the invention are described in terms of Markush groups, those skilled in the art will recognize that the invention is also thereby described in terms of any individual member or subgroup of members of the Markush group.

WHAT IS CLAIMED:

1. A composition for treating or preventing metastatic cancer in a mammal comprising a pharmaceutically acceptable carrier and an effective amount of a compound of formula I:



wherein:

X is CH, N, NH or O;

R₁ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₂ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₃ is H or lower alkyl;

R₄ is H or lower alkyl;

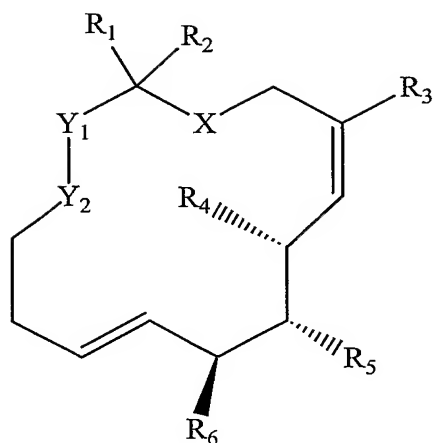
R₅ is OH;

R₆ is alkyloxy;

Y₁ and Y₂ are separately -CH₂- or Y₁ and Y₂ together form -C=C-;

or a pharmaceutically acceptable salt thereof.

2. A composition for treating or preventing migration of a mammalian cell comprising a carrier and an effective amount of a compound of formula I:



wherein:

X is CH, N, NH or O;

R₁ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₂ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₃ is H or lower alkyl;

R₄ is H or lower alkyl;

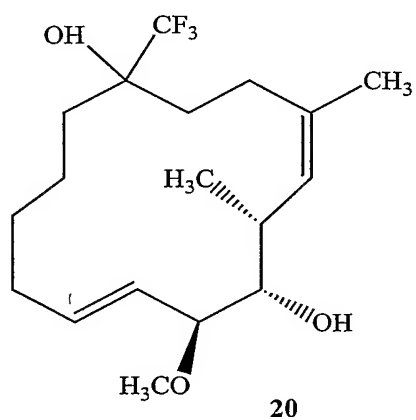
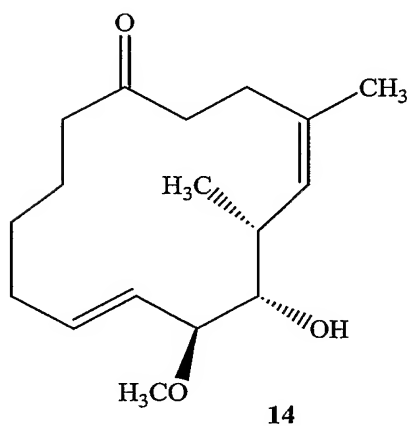
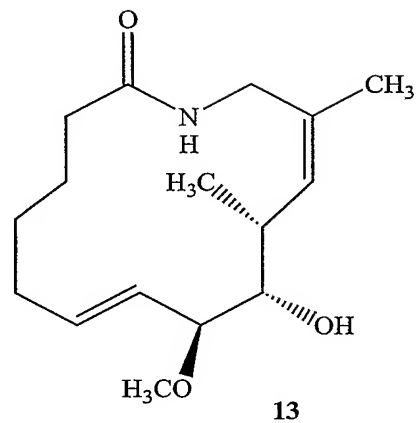
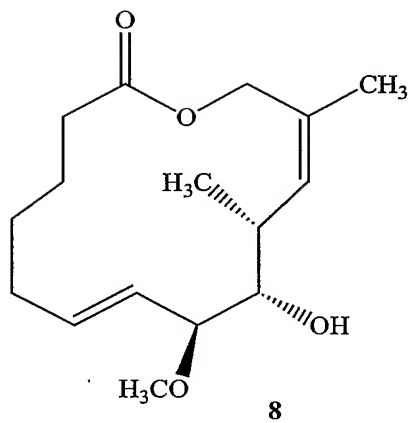
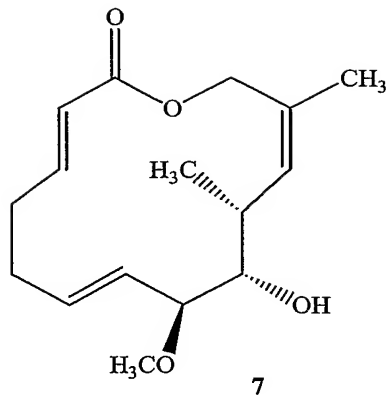
R₅ is OH;

R₆ is alkyloxy;

Y₁ and Y₂ are separately -CH₂- or Y₁ and Y₂ together form -C=C-;

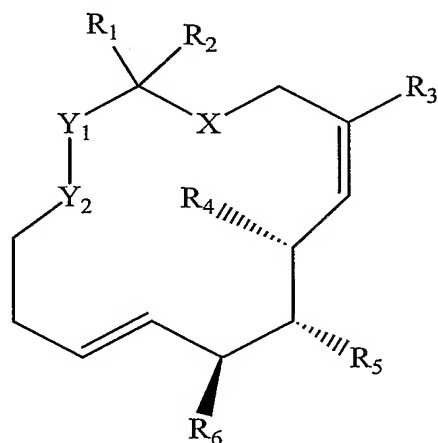
or a pharmaceutically acceptable salt thereof.

3. The composition of claim 1 or 2, wherein the compound is any one of the following compounds:



4. The composition of claim 1 or 2, wherein the effective amount of the compound is about 1.0 mg/kg to about 200 mg/kg.

5. The composition of claim 1 or 2, wherein the effective amount of the compound is about 5 mg/kg to about 20 mg/kg.
6. A method of inhibiting migration of a mammalian cell comprising contacting the mammalian cell with a compound of formula I:



wherein:

X is CH, N, NH or O;

R₁ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₂ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₃ is H or lower alkyl;

R₄ is H or lower alkyl;

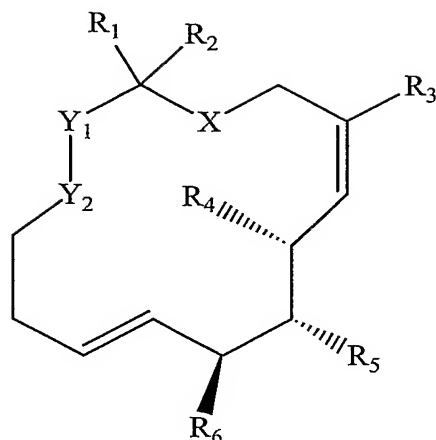
R₅ is OH;

R₆ is alkyloxy;

Y₁ and Y₂ are separately -CH₂- or Y₁ and Y₂ together form -C=C-;

or a pharmaceutically acceptable salt thereof.

7. A method of inhibiting metastasis of a cancer cell in a mammal comprising administering to the mammal a therapeutically effective amount a compound of formula I:



wherein:

X is CH, N, NH or O;

R₁ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₂ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₃ is H or lower alkyl;

R₄ is H or lower alkyl;

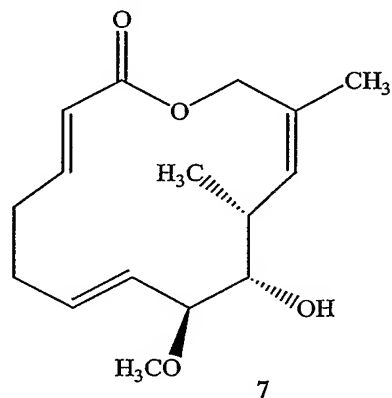
R₅ is OH;

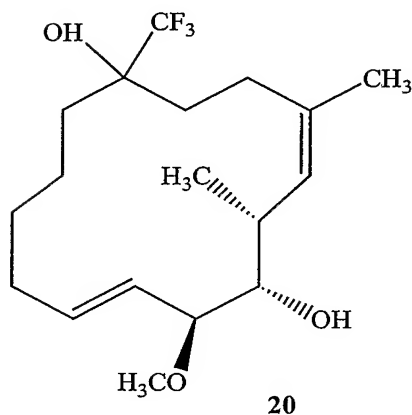
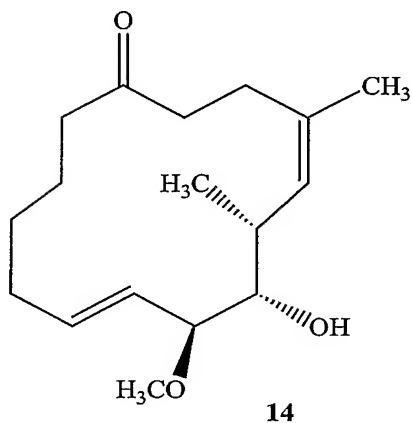
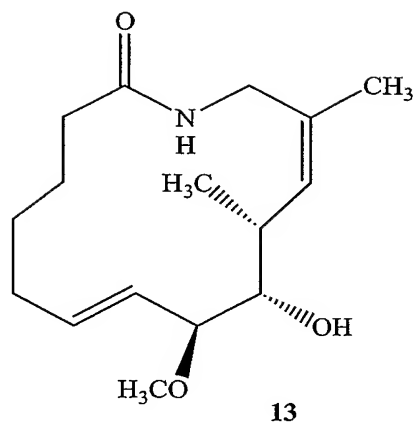
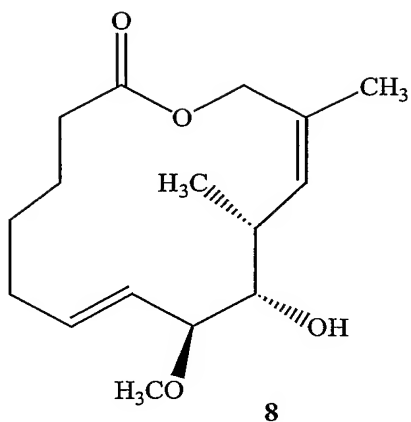
R₆ is alkyloxy;

Y₁ and Y₂ are separately -CH₂- or Y₁ and Y₂ together form -C=C-;

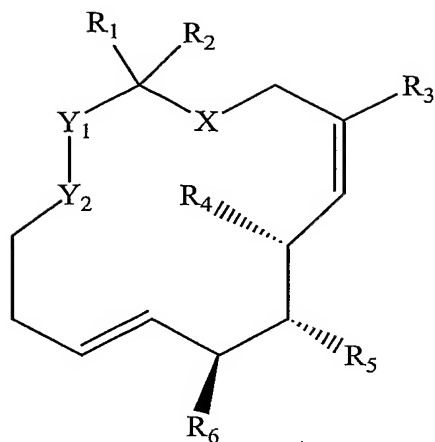
or a pharmaceutically acceptable salt thereof.

8. The method of claim 6 or 7, wherein the compound is any one of the following compounds:





9. The method of claim 6 or 7, wherein the effective amount of the compound is about 1.0 mg/kg to 200 mg/kg.
10. The method of claim 6 or 7, wherein the effective amount of the compound is about 5 mg/kg to about 20 mg/kg.
11. The method of claim 6 or 7, wherein the mammal is a human.
12. The use of a compound of formula I for the manufacture of a medicament useful for the treatment of metastatic cancer in a mammal:



wherein:

X is CH, N, NH or O;

R₁ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₂ is OH, CZ₃ or R₁ and R₂ together are -C=O, wherein Z is halo;

R₃ is H or lower alkyl;

R₄ is H or lower alkyl;

R₅ is OH;

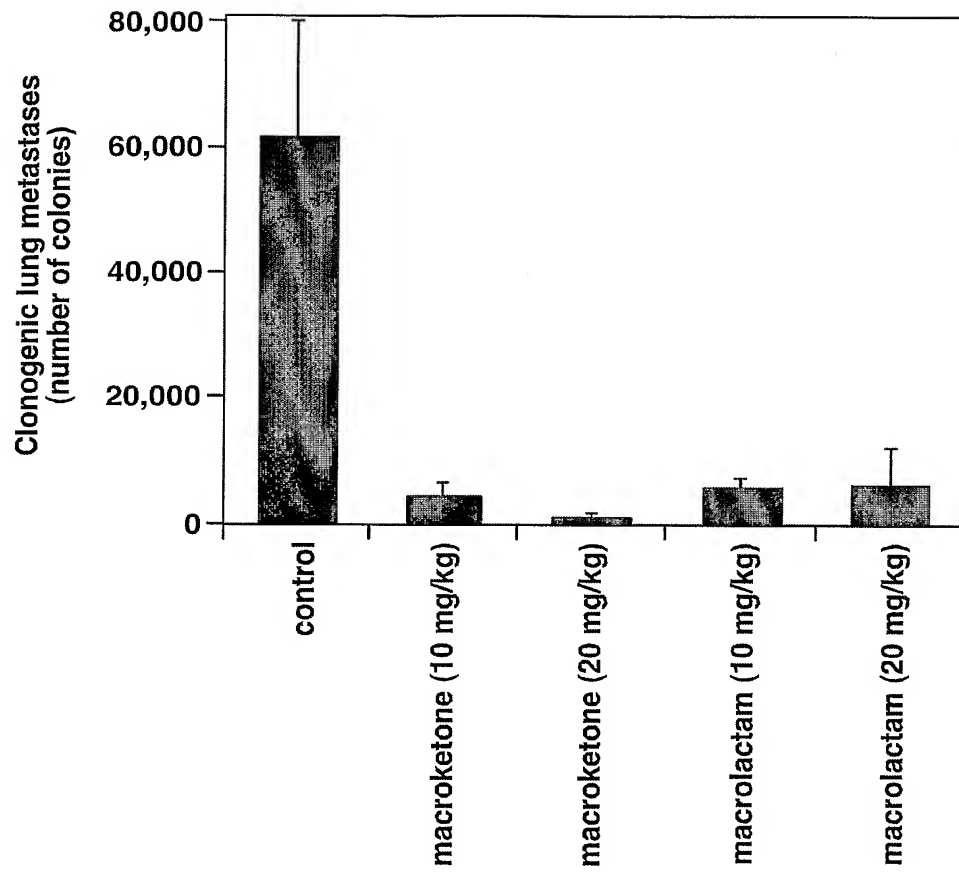
R₆ is alkyloxy;

Y₁ and Y₂ are separately -CH₂- or Y₁ and Y₂ together form -C=C-;

or a pharmaceutically acceptable salt thereof.

13. The use of claim 12, wherein the mammal is a human.

Figure 1



INTERNATIONAL SEARCH REPORT

International Application No
PCT/US2004/009211

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07D225/02 C07D313/00 C07C13/02 A61K31/365 A61K31/395

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D C07C A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GAUL C ET AL: "Synthesis of the macrolide core of migrastatin" TETRAHEDRON LETTERS, ELSEVIER SCIENCE PUBLISHERS, AMSTERDAM, NL, vol. 43, no. 50, 9 December 2002 (2002-12-09), pages 9039-9042, XP004391896 ISSN: 0040-4039 cpd. 13 the whole document ----- -/--	1-13

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

° Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

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- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
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Date of the actual completion of the international search	Date of mailing of the international search report
13 September 2004	23/09/2004
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Fritz, M

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US2004/009211

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	"MIGRASTATIN, A NOVEL 14-MEMBERED LACTONE FROM STREPTOMYCES SP, MK929-43F1" JOURNAL OF ANTIBIOTICS, JAPAN ANTIBIOTICS RESEARCH ASSOCIATION. TOKYO, JP, vol. 53, no. 10, October 2000 (2000-10), pages 1228-1230, XP002938945 ISSN: 0021-8820 cited in the application the whole document	1-13
A	US 2002/119937 A1 (CARNEY JOHN ET AL) 29 August 2002 (2002-08-29) the whole document	1-13

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/US2004/009211

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2002119937 A1	29-08-2002	NONE	